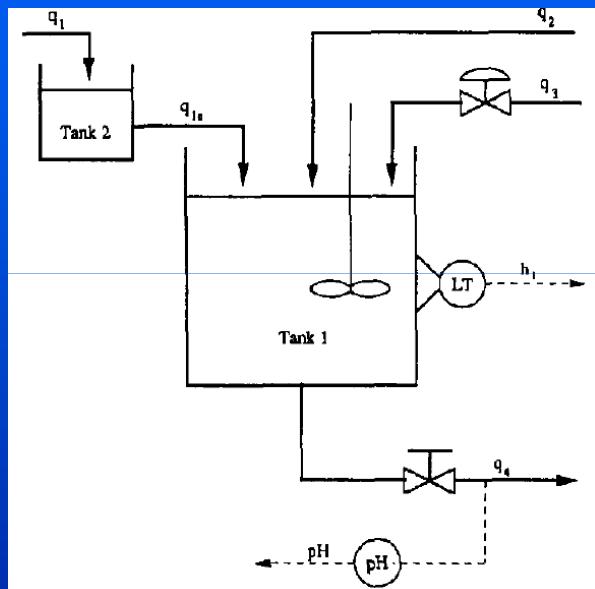


pH process identification

Mathematical model of the process with parameters



$$\dot{x} = f(x) + g(x)u_a + p(x)d$$

$$c(x, y) = 0$$

$$f(x) = \left[\frac{q_1}{A_1 x_3} (W_{a1} - x_1) \frac{q_1}{A_1 x_3} (W_{b1} - x_2) \right. \\ \left. \frac{1}{A_1} (q_1 - C_{v4}(h_1 + z)^n) \right]^T$$

$$g(x) = \left[\frac{1}{A_1 x_3} (W_{a3} - x_1) \frac{1}{A_1 x_3} (W_{b3} - x_2) \frac{1}{A_1} \right]^T$$

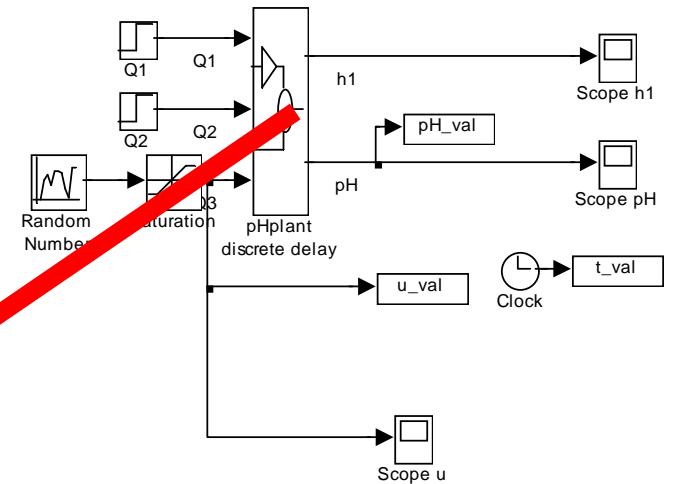
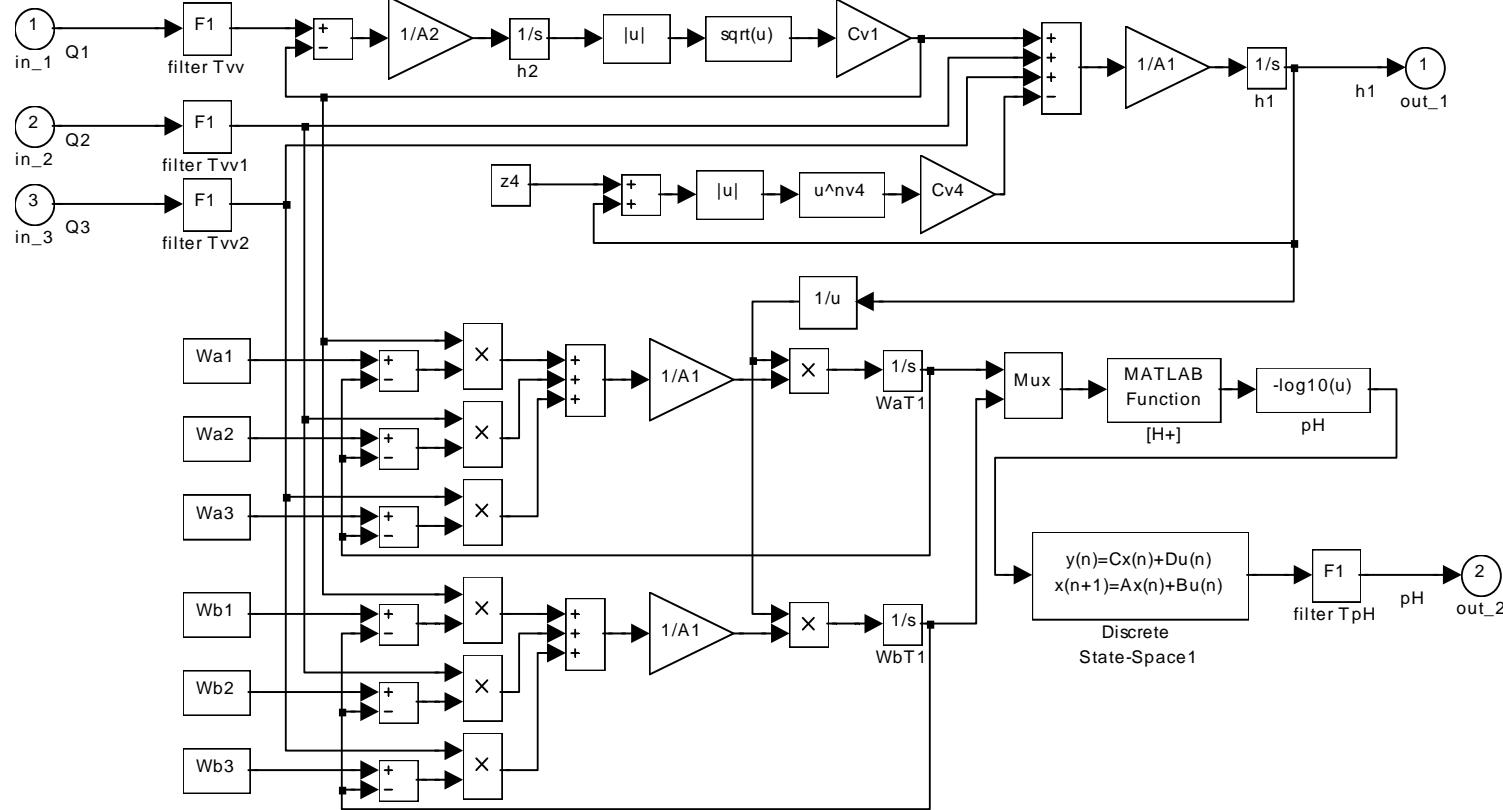
$$p(x) = \left[\frac{1}{A_1 x_3} (W_{a2} - x_1) \frac{1}{A_1 x_3} (W_{b2} - x_2) \frac{1}{A_1} \right]^T$$

$$c(x, y) = x_1 + 10^{y-14} - 10^{-y} \\ + x_2 \frac{1 + 2 \times 10^{y-pK_2}}{1 + 10^{pK_1-y} + 10^{y-pK_2}}$$

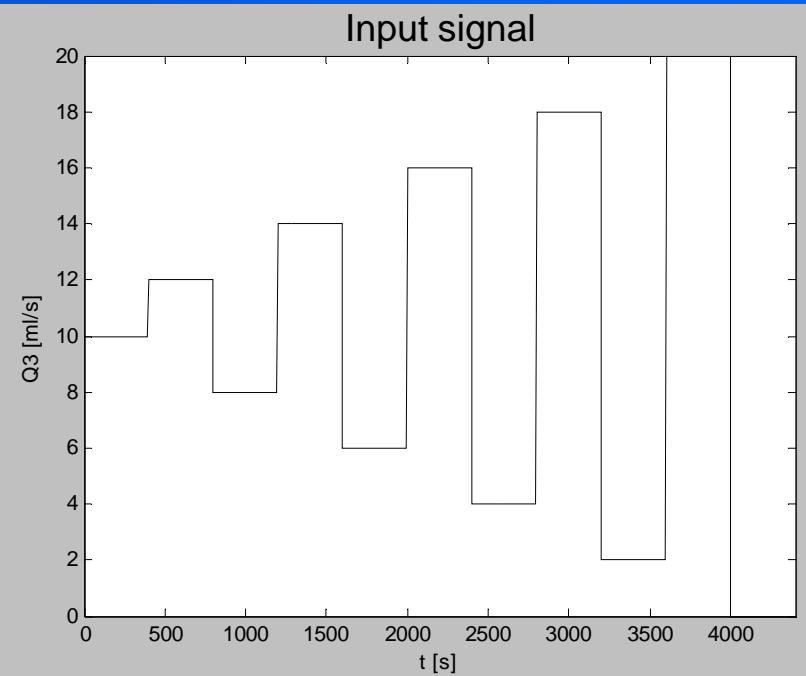
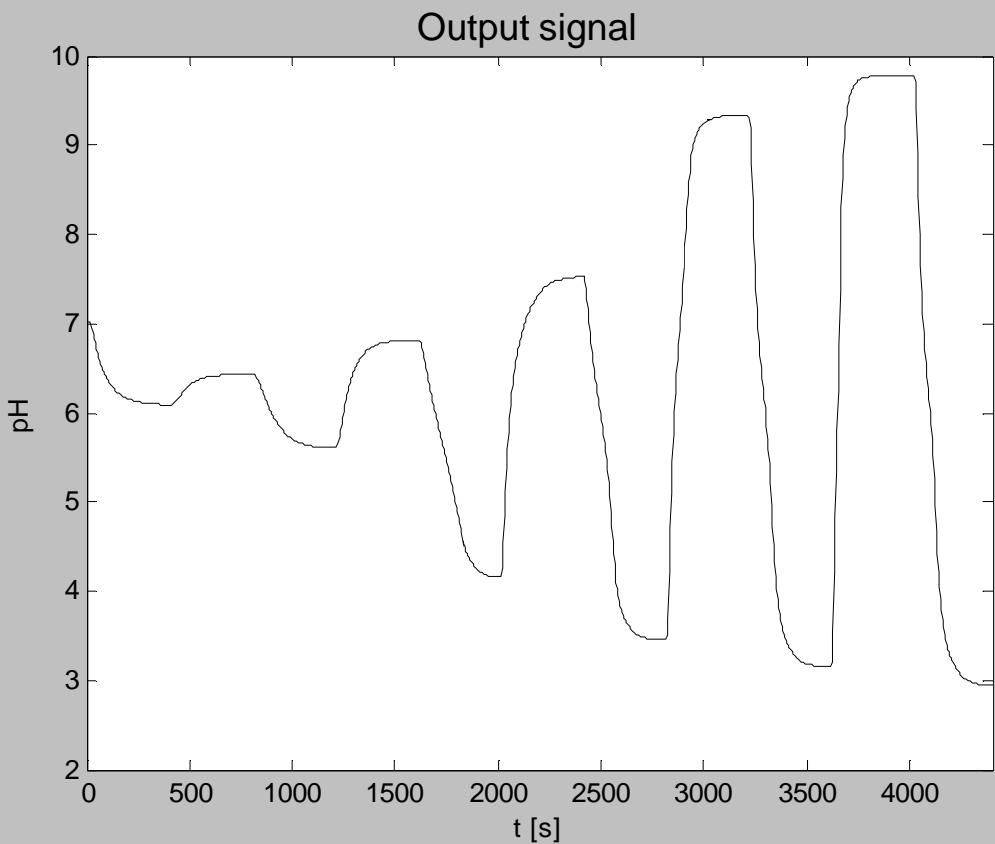
TABLE I
NOMINAL OPERATING CONDITIONS FOR THE pH SYSTEM

$q_1 = 0.003 \text{ M HNO}_3$	$q_1 = 16.6 \text{ ml/s}$
$q_2 = 0.03 \text{ M NaHCO}_3$	$q_2 = 0.55 \text{ ml/s}$
$q_3 = 0.003 \text{ M NaOH}$	$q_3 = 15.6 \text{ ml/s}$
0.0005 M NaHCO_3	$q_{1e} = 16.6 \text{ ml/s}$
$A_1 = 207 \text{ cm}^2$	$q_4 = 32.8 \text{ ml/s}$
$A_2 = 42 \text{ cm}^2$	$W_{a1} = 3.00 \times 10^{-3} \text{ M}$
$z = 11.5 \text{ cm}$	$W_{b1} = 0 \text{ M}$
$n = 0.607$	$W_{a2} = -0.03 \text{ M}$
$K_{a1} = 4.47 \times 10^{-7}$	$W_{b2} = 0.03 \text{ M}$
$K_{a2} = 5.62 \times 10^{-11}$	$W_{a3} = -3.05 \times 10^{-3} \text{ M}$
$K_w = 1.00 \times 10^{-14}$	$W_{b3} = 5.00 \times 10^{-5} \text{ M}$
$\Delta t = 15.0 \text{ s}$	$h_1 = 14.0 \text{ cm}$
$\Delta t_c = 1.0 \text{ s}$	$h_2 = 3.0 \text{ cm}$
$\tau_{pH} = 15.0 \text{ s}$	$W_{a4} = -4.32 \times 10^{-4} \text{ M}$
$\tau_h = 15.0 \text{ s}$	$W_{b4} = 5.28 \times 10^{-4} \text{ M}$
$\tau_v = 6.0 \text{ s}$	$\text{pH} = 7.0$
$\theta = 10.0 \text{ s}$	

Simulation scheme



Nonlinearity of the system

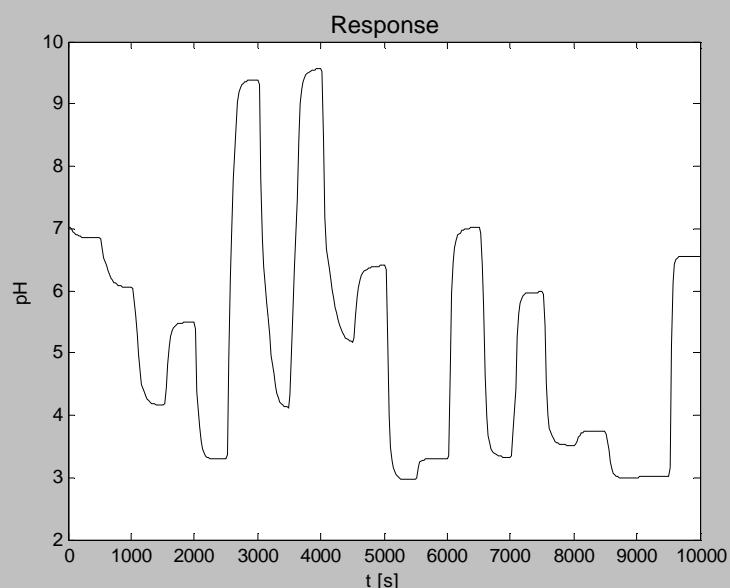
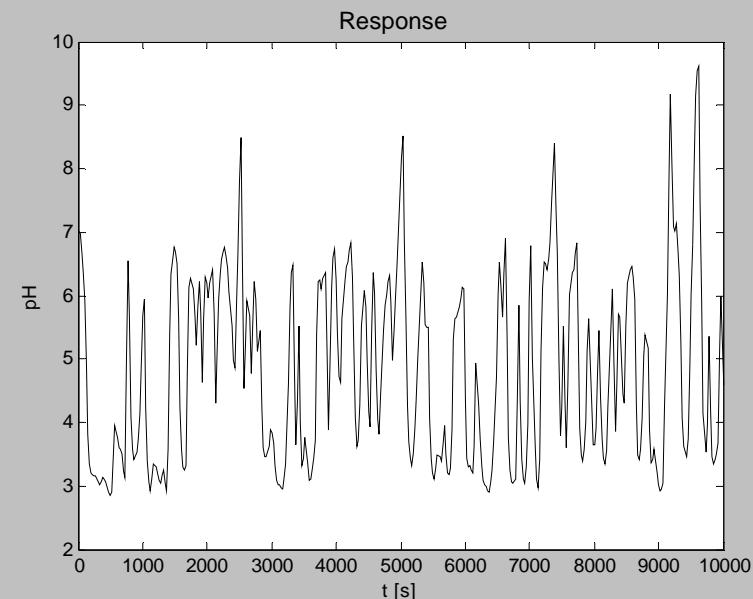
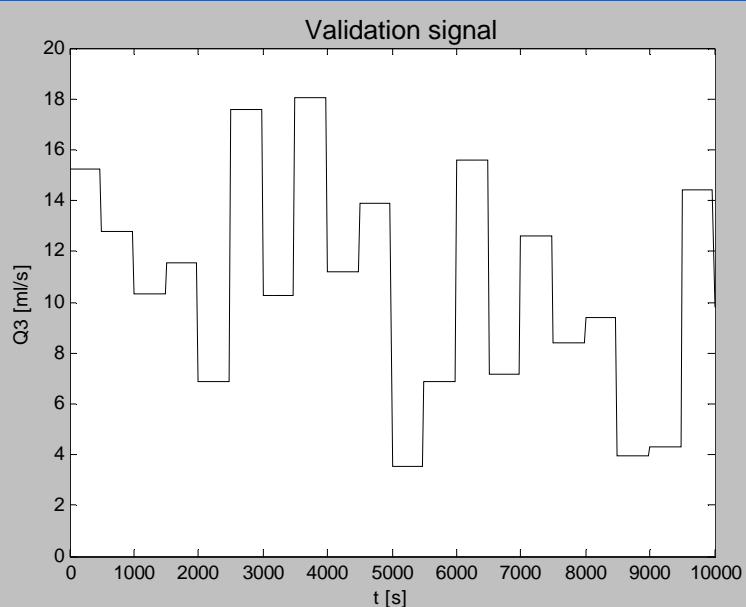
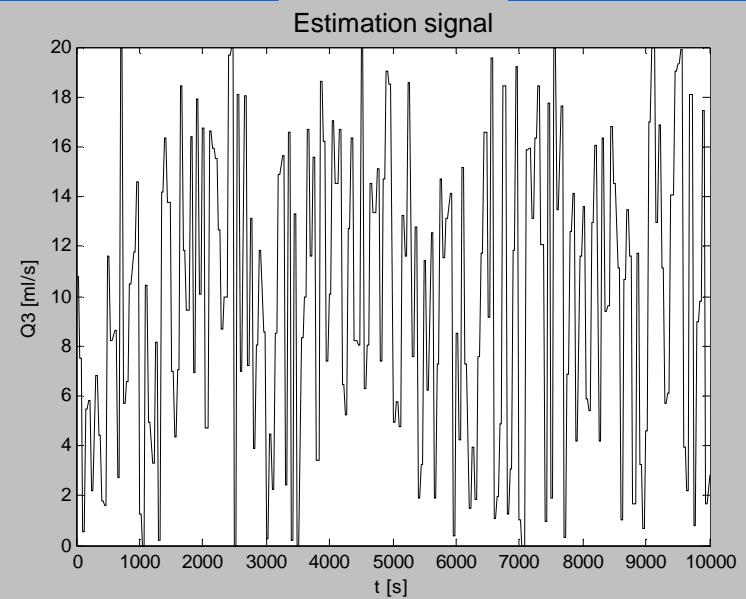


$T_s=25$ sek



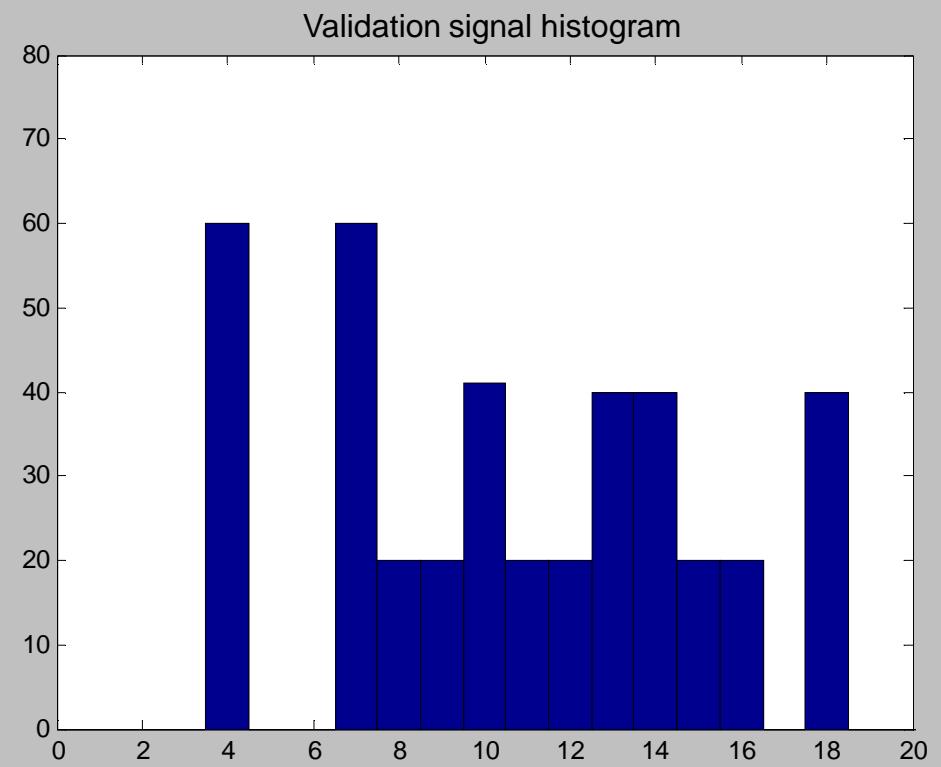
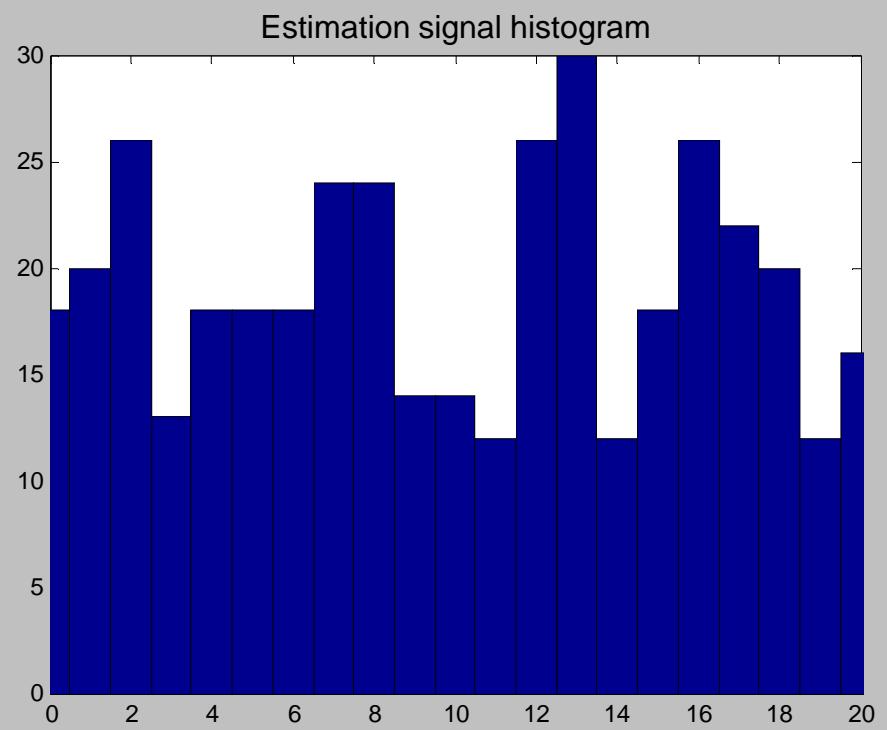
Estimation signal and response

Validation signal and response



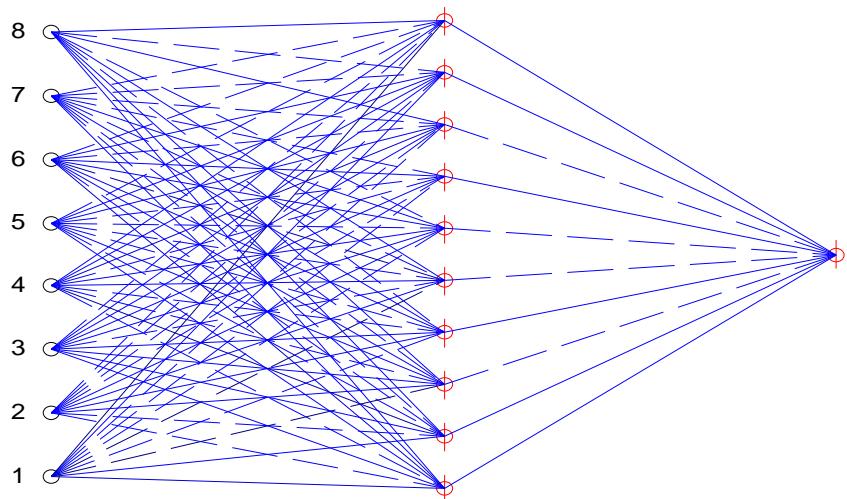
4

Histograms of magnitudes and input/output data



Systems m

Neural network, regressors, structure and parameters



$W_1 =$

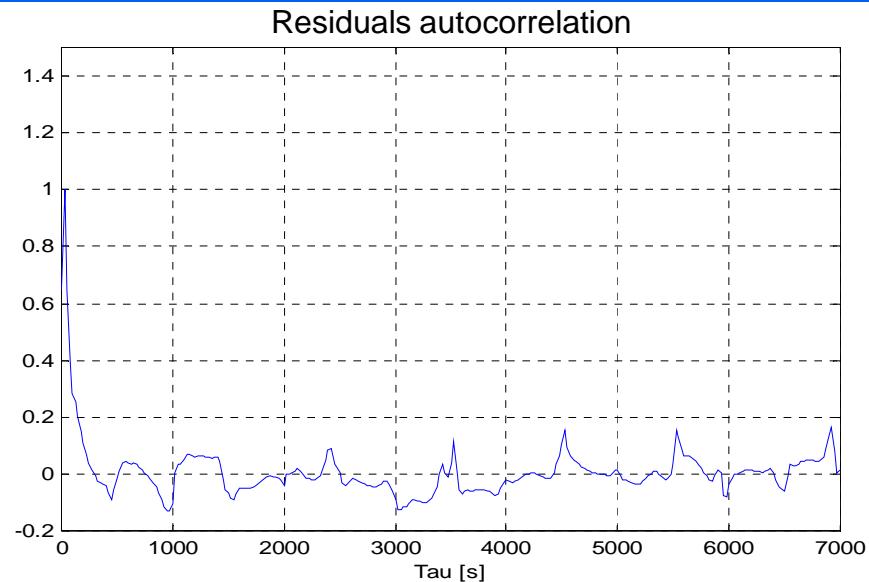
$$\begin{bmatrix} 0.5988 & -0.2357 & 0.1720 & -0.0748 & 0.0214 & 0.1540 & 0.0213 & 0.0179 & -7.4970 \\ 0.0022 & -0.1192 & 0.0549 & 0.8622 & -0.0001 & -0.0534 & -0.0224 & 0.0504 & -2.9698 \\ -1.3009 & 0.0314 & 0.3172 & -0.1124 & 0.0014 & 0.0284 & -0.0005 & 0.0023 & 3.1836 \\ -0.2204 & 0.0543 & 0.2596 & -0.0060 & -0.0377 & 0.0066 & 0.0629 & -0.0284 & -0.3709 \\ -1.0563 & 0.1834 & -0.0253 & 0.0511 & -0.0415 & -0.2373 & -0.0690 & 0.0049 & 7.7772 \\ -0.2920 & 0.1191 & 0.1284 & 0.0604 & -0.0270 & 0.0570 & 0.0512 & -0.0298 & -0.6212 \\ -0.1384 & -0.0808 & 0.1015 & -0.2309 & -0.0010 & 0.0443 & -0.0062 & 0 & 0.9345 \\ -0.0594 & -0.1937 & 0.2562 & 0.6273 & 0.0164 & -0.0161 & -0.0083 & 0.0267 & -2.5452 \\ 0.0027 & -0.0209 & 0.0412 & 0.2480 & 0.0255 & 0.0108 & -0.0072 & -0.0009 & -1.0742 \\ 1.1932 & -0.0967 & -0.3171 & 0.1721 & -0.0105 & -0.0026 & -0.0279 & 0.0240 & -5.7575 \end{bmatrix}$$

$W_2 =$

$$\begin{bmatrix} 1.6135 & 0.8473 & -0.8772 & 1.1552 & -0.7503 & -0.8806 \\ 1.9716 & -1.1852 & 1.9206 & 0.8306 & 6.1722 & \end{bmatrix}$$

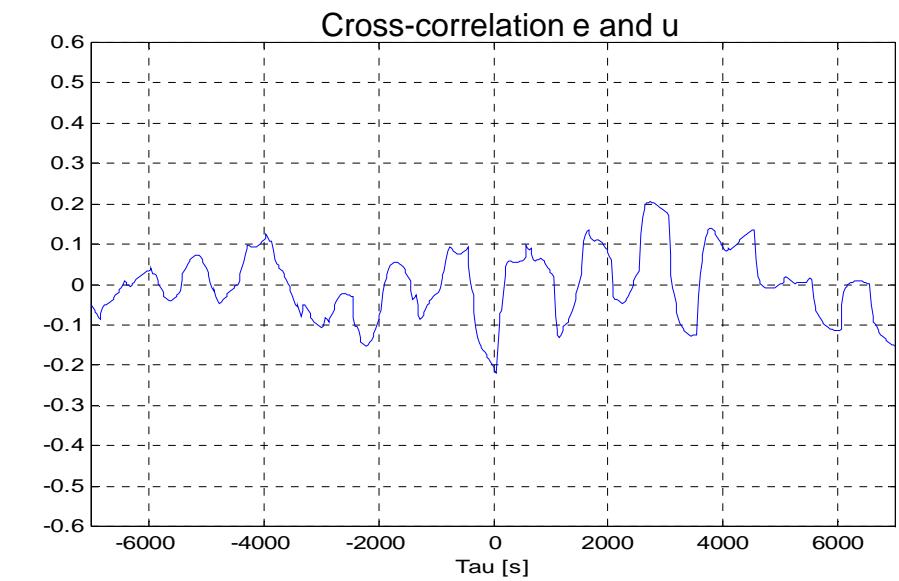


Simulation residuals validation



This is not a result from nnvalid
function!

Systems mode



Model response and original system's response on validation data (simulation, not one-step-ahead prediction)

